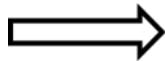


Rohde Fusing 40 – Full Fuse Guide

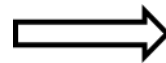
Segment	Rate Celcius/Hr	Temp	Hold Time
1. Initial Heat	200°C	to 677°C	0:45
2. Rapid Heat	AFAP* or 999°C	to 796°C	0:12
3. Rapid Cool Anneal Soak	AFAP* or 999°C	to 540°C	1:30
4. Anneal Cool	100°C	to 371°C	0:10
5. Cool to Room Temp	AFAP* or 999°C	to 25°C	0:00

***AFAP – As fast as possible**

Full Fuse



Separate glass layers are completely conjoined into a single uniform layer.



Forming Temp

796°C

Important Note:

This data is a guide only. Firing programs may need to be adjusted according to size and thickness of glass and the kiln's performance. Ensure that data is entered into the controller accurately, otherwise glass may not fuse correctly. Creative Glass Guild sells all glass, tools and materials on the basis that customers have the knowledge and ability to use them safely and in accordance with all relevant regulations and legislation.