



## **Firing Program – Vase slumper using Bullseye**

Segment	Rate Hr/hr	Temperature	Hold time (hr: min)
1. Initial Heat	100°C /hr	538C	hold for 0:30
2. Rapid Heat	260°C /hr	670C	hold for 0:20
3. Rapid Cool	9999/AFAP	516C	hold for 0:30
4. Cool to room temp	100 C/hr	25C	0:00

Try different top temperatures for different effects! We recommend a little fibre paper on the mould to aid removal of the glass after firing.

### **Controller**

Some languages for controllers will vary. You may need to adjust the program language to suit the controller.

### **Note:**

**This data is a guide only, firing programmes may need to be adjusted according to size and thickness of glass and the kiln's performance. Ensure that data is entered into the controller accurately, otherwise glass may not fuse correctly. Creative Glass Guild sells all glass, tools and materials on the basis that customers have the knowledge and ability to use them safely and in accordance with all relevant regulations and legislation.**

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